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D022-661-011
Job Sheet 186222



Part No: D022-661-011

Job Qty: 1 ea

Part Name: R22 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A1 IPP Rev:C 04.02.19 Added tolerance and ref to DSK086-12 to Step 3 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/14/18	0.00	0.00	Start Up Container		NOV 13 2018
100	Packaging	1 pcs		11/14/18	0.00	0.00	Packaging1-6 DAS		NOV 13 2018
110	QC	1 pcs		11/14/18	0.00	0.00	QC4 69 DAS		
120	Packaging	1 pcs		11/14/18	0.00	0.00	Packaging3-1 9-89 69		
125	DC	1 pcs		11/14/18	0.00	0.00	DC 9-89		NOV 14 2018
130	QC21-FG	1 Ea		11/14/18	0.00	0.00	QC21		NOV 14 2018

Part Op 110 - QC4- 100% Inspect kits for completeness

Descriptions: 120 - Identify and pack for shipping as per PPP D022-661-011 Location: _____

125 - Photocopy bluefile & type labels per PPPD022-661-011 CHG002

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	8 Ea (8 ea)	90-Start up Operation	3089302
D2182B028	Rubber Cushion - Black (\$Per Foot)	9300 pcs (-93 ea)	90-Start up Operation	5127464
D2274	Radius Block	8 Ea (8 ea)	90-Start up Operation	512748
D2529	Washer	8 Ea (8 ea)	90-Start up Operation	5033981
D2870	Clamp	2 Ea (2 ea)	90-Start up Operation	16244
D2871	Clamp	2 Ea (2 ea)	90-Start up Operation	16245
D3076-1	R22 Bearpaw	2 Ea (2 ea)	90-Start up Operation	5096791
MS21042L4	Nut	8 Ea (8 ea)	90-Start up Operation	5109736
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5092780



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Container No: S127484



Part: D022-661-011

Job No: 186222

Serial No/Batch: S127484

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-9 Issue 10 FAA STC SR01493N

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11/11/11

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	8	958	0
	D2182B	1	4,447	0
	D2274	8	9	0
	D2529	8	584	0
	D2870	2	116	0
	D2871	2	144	0
	D3076-1	2	2	0
	MS21042L4	8	2,048	0
	NAS1149D0463J	8	2,911	0
Part Specifications				
Specifications could not be found.				

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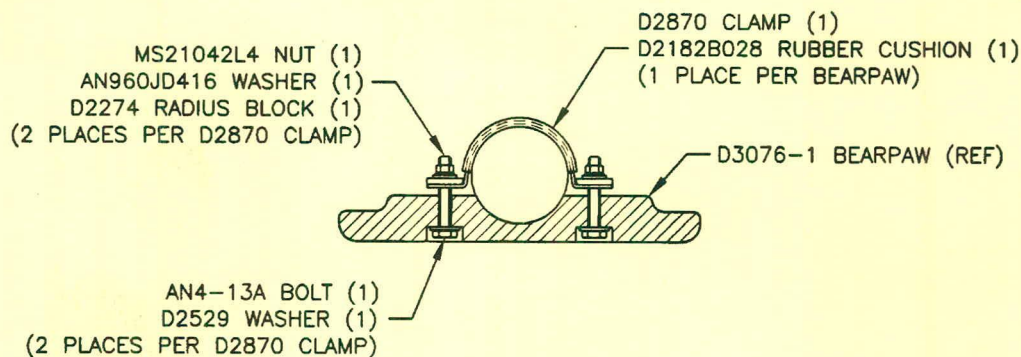


Figure 3 - Bearpaw Installation. Forward Clamp (section view)

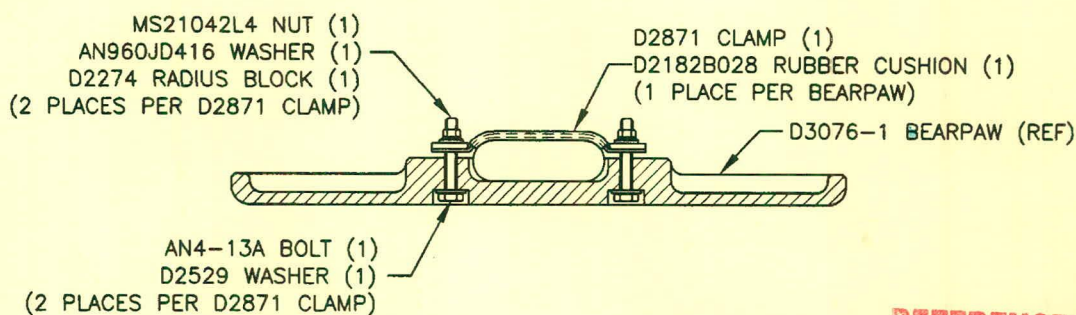


Figure 4 - Bearpaw Installation. Aft Clamp (section view)

REFERENCE ONLY**4. WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D022-661-011 Bearpaw Installation on model R22 aircraft	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 lb-kG 0.0 m-kG	121.1 in 3.08 m	557.1 in-lb 6.47 m-kG

5. PARTS LIST

Qty	Part Number	Description
X	D022-661-011	BEARPAW INSTALLATION
4	D2182B028	Rubber Cushion
8	D2274	Radius Block
8	D2529	Washer
2	D2870	Clamp
2	D2871	Clamp
2	D3076-1	Bearpaw
8	AN4-13A	Bolt
8	AN960JD416	Washers
8	MS21042L4	Nut (or MS21042-4)

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Revision: **B**

Date: 02.01.03

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Change Record

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Part Number: D022-661-011

Description: BEARPAW INSTALLATION

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